

Date: Wednesday, 21/01/2009 7:37:55 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INNER TUBE
Job Number : 44981	
Estimate Number : 13431	
P.O. Number :	Part Number : PB6743001255
This Issue : 21/01/2009 S.O. No. :	Drawing Number : B6743001 P.24
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 43071	Material :
Written By :	Due Date : 27/01/2009 Qty: 10 Um: Each
Checked & Approved By : <u>09-01-21</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W
Comment: Qty.: 5.3900 f(s)/Unit Total : 53.8997 f(s) ALUM. TUBING 1.250x.125W batch: <u>M710680</u> <u>ml 09/02/02</u> (10)		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- deburr <u>ml 09/02/02</u> (10)		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>S 09/02/02</u> (10)		
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
Comment: CONVENTIONAL MILLING MACHINE 1- drill hole as per dwg 2- deburr <u>df 09/02/02</u>		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>S 09/02/02</u> (10)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: INNER TUBE

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



10x

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Store Corner

9/2/2

SP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



ME

09-02-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

B6743001 P.24

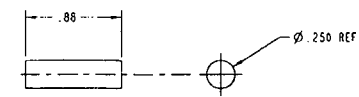
☒ **First Article** ☐ **Prototype**

Measured by:	SS	Audited by:	S	Prototype Approval:	N/A
Date:	09/22/02	Date:	09/00/02	Date:	N/A

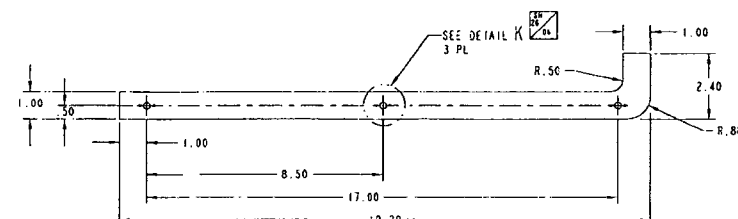
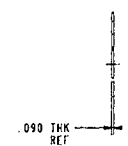


RELEASED
06 09 2

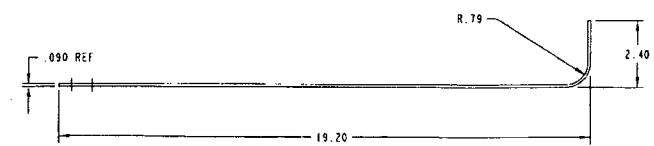
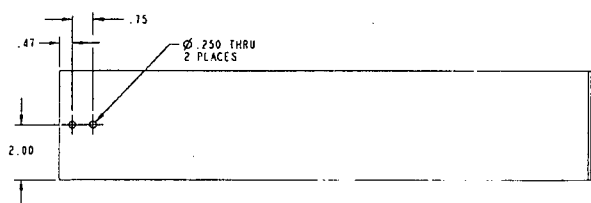
186777



① -155 PIN
MATL: .250 RND. 303 SS
ANUS640 CORD A
SCALE 2.000



④ -149 SIDE PLATE
MATL: .090 THK. 6061-T6, 00-A 250/11
SCALE 0.500



② -147 SUPPORT PLATE
MATL: .090 THK. 6061-T6, 00 A 250/11
SCALE 0.500

① -255 INNER TUBE
MATL: 1.25 OD X .125 WALL. 6061-T6, WW-T-700/5
SCALE 0.250

④ -259 INNER TUBE
MATL: 1.25 OD X .125 WALL. 6061-T6, WW-T-700/6
SCALE 0.250

PREMIER AVIATION, INC.
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DLC05V8 B67 43001 81

ORIGINAL